2026/2/5

SANKYO OILLESS INDUSTRY, INC.

<table>
<tr><th>Page</th><th>Product</th><th>Wrong</th><th>Correct</th></tr>
<tr><td>PDF5</td><td>VACXSW46</td><td>Specification Table Change Due to Coil Spring Specification Update
Incorrect: TM12-80
■Spring Force & Return Force
●Coil Spring
<table>
<tr><th rowspan="2">θ</th><th colspan="2">Initial Load</th><th colspan="2">Final Load</th><th colspan="2">Return Force</th><th rowspan="2">Spring Model</th></tr>
<tr><th>N</th><th>kgf</th><th>N</th><th>kgf</th><th>N</th><th>kgf</th></tr>
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Life expectancy of Coil Spring is approximately 300,000 strokes.</td><td>Update to Coil Spring Specification
Correct: TM12-90
●Coil Spring
<table>
<tr><th rowspan="2">θ</th><th colspan="2">Initial Load</th><th colspan="2">Final Load</th><th colspan="2">Return Force</th><th rowspan="2">Spring Model</th></tr>
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<tr><td>PDF8</td><td>VACXSW46</td><td>Assembly Instructions
●Assembly
Assembly is the reverse procedure of disassembly.
・Ensure that all parts are clean, particularly the sliding components to which a small amount of lubricant is applied and is then placed in position.
・Take care that the respective tolerances are observed when assembling Cam Slider and Cam Holder, which also should be identified by the same serial number.
・When assembling the coil spring, make sure to set it in the center of the spring seat of the Cam Holder (see diagram below).
If it is used while misaligned, the coil spring may be damaged.
・Make sure that all bolts are tighten to the recommended torque after assembly and disassembly.
 
</td><td>Update to Assembly Instructions
●Assembly
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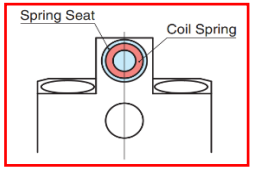
・Take care that the respective tolerances are observed when assembling Cam Slider and Cam Holder, which also should be identified by the same serial number.
・When installing the coil spring, ensure that it is fully seated in the spring seat of the cam holder.
・Make sure that all bolts are tighten to the recommended torque after assembly and disassembly.
 
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